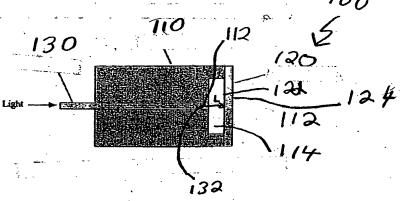
Figure / 100



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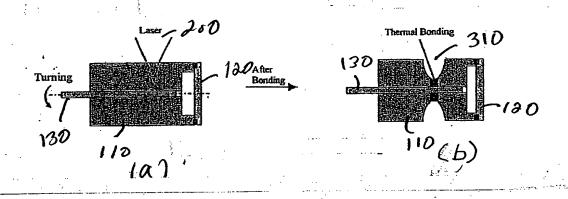
After Bonding

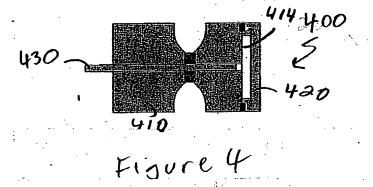
Turning

(a)

Figure 2

Figure 3







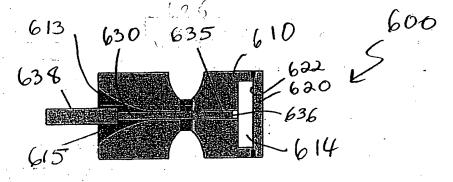


Figure 5

BEST AVAILABLE COPY

